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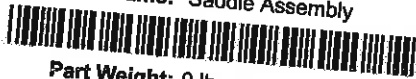
D2282-043
Job Sheet 204243-A



Part No: D2282-043

Part Name: Saddle Assembly

Job Qty: 5 pcs



Part Weight: 0 lbs

Job Created: 12/20/19

Due Date: 1/22/20

Type: SOLD

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Eric Larocque

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	5 pcs	1/22/20		0.00	2.06	Large Fab - 1		a
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
120	QC 9	5 pcs	1/22/20		0.00	0.00	QC 9 - 10		DAS 43 3-89
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
							Packaging 3 - 1 - B4B		
160	Packaging 3-1 - Stock - B4B	5 pcs	1/22/20		0.00	0.00	Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		



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Container No: S242972



Part: D2282-043

Job No: 204243-A

Serial No/Batch: S240187

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/20/19

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				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	DAS
				Packaging 3 - 20 - B4B	43
				Packaging 3 - 21 - B4B	9-89
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
170 QC 21 - SA	5 pcs	1/22/20	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-89
				QC 21 - SA - 53	

DEC 23 2019

Part Op 100 - Large Fab 1 (Weld per dwg A/R S.S. rod Batch: M136585) 1-Weld as per D2282-043 Saddle Assembly
 Descriptions: A/RER316L SS Filling Rod Dwg Rev: Grind weld with rough pad and brown pad, take all
 welding marks out and deburr holes***DO NOT TAKE RED AND BLUE PAD TO BUFF PART***
 120 - QC9 (QC9- Inspect visual per QSI004- Fusion Welds)
 160 - Packaging3 (Identify as per dwg & Stock Location:) LOCATION : GA
 170 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2281	Jack Saddle	5 pcs (1 ea)	100-Large Fab - Welded Assy-1	52026E1
D2282-7	Tube	10 pcs (2 ea)	100-Large Fab - Welded Assy-1	5211 B71

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D2281	5	80	0
	D2282-7	10	59	0

Part Specifications	
Specifications could not be found.	